

Ayton C67B2

Technical Data Sheet



Hot Applied Surface Dressing Emulsion

GENERAL

Ayton C67B2 is a cationic bitumen emulsion which complies with grade C67B2 of EN 13808:2013. It has been designed for use as a surface treatment hot applied surface dressing bitumen emulsion. Ayton C67B2 is manufactured by Ayton Products within Management Systems accredited to ISO 9001:2015, ISO 14001:2015 and ISO 45001:2018.

SURFACING DESIGN

The design and implementation of surface dressing using Ayton C67B2 should be carried out in accordance with Road Note 39, Design Guide for Surface Dressing, Design Manual for Roads and Bridges Volume 7 Section 5 Part 2: HD 37/99 and Sector Scheme Document 13.

Ayton C67B2 is applied using conventional spray equipment, pressures, temperatures and spread rates.

Ayton C67B2 is usually applied at road surface temperatures between 12 °C – 35 °C, in dry conditions, normally between May and August, depending on dressing design.

HEALTH AND SAFETY

Ayton C67B2 is not classified as hazardous to health or the environment. For further information refer to our relevant Material Safety Data Sheet or contact our Safety, Health and Environment Department.

SUPPLY

Availability, prices and conditions of sale are available from our Bitumen Products Sales Department.

TECHNICAL SERVICE

Further technical information and advice is available from our Technical Department.

Product code:	C67B2
Revision:	03
Reviewed:	20.08.19
Next review:	31.12.21
Page:	1 of 2



Ayton Products is a trading name of Kier Integrated Services Limited

Browick Road, Wymondham, Norfolk, NR18 0RJ

Tel: 01953 602002 Fax: 01953 609864 www.ayton.co.uk www.kier.co.uk

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Cationic bituminous emulsion: Ayton C67B2 C67B2 to EN 13808:2013		
Viscosity (dynamic)	100 - 1000 mPa.s (Class 11)	EN 13302
Water effect on binder adhesion	≥ 75 % (Class 2)	EN 13614
Breaking behaviour	< 110 (Class 2)	EN 13075-1 (Forshammar)
Dangerous substances	NPD	-
Residual binder recovered by evaporation from cationic bituminous emulsion according to EN 13074 -1		
Consistency at intermediate service temperature	≤ 330 x 0.1 mm (Class 7)	EN 1426
Consistency at elevated service temperature	≥ 35 °C (Class 8)	EN 1427
Cohesion	Not applicable	-
Durability Stage 1 Binder recovered by evaporation (EN 13074-1) and subjected to stabilisation (EN 13074 -2)		
Durability of consistency at intermediate service temperature	≤ 220 x 0.1 mm (Class 5)	EN 1426
Durability of consistency at elevated service temperature	≥ 35 °C (Class 8)	EN 1427
Durability of cohesion	NR (Class 0)	EN 13588
Durability Stage 2 Binder recovered by evaporation (EN 13074-1) and subjected to stabilisation (EN 13074 -2) and ageing (EN 14769)		
Durability of consistency at intermediate service temperature	NPD	EN 1426
Durability of consistency at elevated service temperature	NPD	EN 1427
Durability of cohesion	NR (Class 0)	EN 13588

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